Serviettenproduktion und Verpackungslinie
Artikel-Nr. 6667

Technische Daten:

Maschine:	Serviettenproduktion und Verpackungslinie
Hersteller:	9 SEPTEMBAR + CASMATIC
Typ:	MO-PRINT 330/1200 + CASMATIC PAC 340
Größe:	330 × 330 mm 1/4 fold
Kapazität:	1,000 napkins/min
Jahr:	None



Beschreibung:

Used NAPKIN PRODUCTION & PACKAGING LINE

9 SEPTEMBAR MO-PRINT 330/1200 + CASMATIC PAC 340

Complete production line for printed and folded paper napkins

Folding Machine: 2010 s | Packaging Machine: 2000s

1. GENERAL DESCRIPTION

For sale is a complete napkin production and packaging line consisting of a 9 SEPTEMBAR MO-PRINT 330/1200 folding machine and a CASMATIC PAC 340 packaging machine.

The line is designed for the production of printed, embossed and folded paper napkins in 330 × 330 mm format.

The MO-PRINT machine features a 4-colour flexographic printing system, embossing unit and automatic folding and cutting system. The finished napkins are transferred via the included conveyor system to the CASMATIC PAC 340 packaging machine.

The complete line is currently installed and operating in production. Inspections and live video demonstrations are welcome.

2. TECHNICAL DATA – FOLDING MACHINE

Manufacturer: 9 SEPTEMBAR

Model: MO-PRINT 330/1200

Technical specification	Details
Maximum production speed – white napkins	1,000 napkins/min
Maximum production speed – coloured napkins	750 napkins/min
Napkin format currently equipped	330 × 330 mm
Folding type currently equipped	1/4 fold
Printing system	4-colour flexographic printing
Embossing unit	Yes
Number of paper plies used	1 ply
Typical paper grammage	17 g/m²
Maximum parent reel diameter	1,200 mm
Parent reel width	330 mm

Additional format possibilities:

The machine can potentially be adapted for other napkin formats, such as 250 × 250 mm, by installing suitable folding and cutting heads. Other format equipment is available at the seller's facility from a similar 9 SEPTEMBAR machine.

The machine is currently equipped for 1/4 folding. Conversion to 1/8 folding is possible by installing an appropriate triangle shaper, plate and transfer hands.

The machine has mainly processed single-ply paper at approximately 17 g/m². Processing of multiple plies or other paper grammages has not been verified by the current operator and should be confirmed with the manufacturer.

3. TECHNICAL DATA – PACKAGING MACHINE

Manufacturer: CASMATIC

Model: PAC 340

Technical specification	Details
Maximum packaging speed	30 packs/min
Minimum napkins per pack	40
Maximum napkins per pack	100
Packaging format currently used	Single pack
Conveyor system	Included
Conveyor configuration	Designed for two folding machines

The packaging machine has previously been operated with both single-pack and double-pack/stack configurations. In recent years, production has been limited to single-pack operation. The alternative configurations have not been verified by the current operating personnel.

INCLUDED EQUIPMENT

The sale includes: